



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6305G26631-3G
Job Sheet 187905



Part No: RBW6305G26631-3G

Job Qty: 1 ea

Part Name: Main Gear Box Alignment Pins



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/19/18

Job Tracking No:

Due Date: 12/21/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6305G26631-3G Rev. 2 IPP Rev. A 18.05.18 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Small Fab-4		DAS 30
110	Small Fab	1 pcs	12/21/18	12/21/18	0.00	0.00	Small Fab-4		Michael DAS 30
120	QC	1 pcs	12/21/18	12/21/18	0.00	0.00	QC4		58
130	Packaging	1 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-1		11/10 3-89
140	QC21-FG	1 Ea	12/21/18	12/21/18	0.00	0.00	QC21		21 DEC 21 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1400-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6305G26631-3G-5 to RBW6305G26631-3G-9 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1400-E	Case	1 Ea (1 ea)	90-Start up Operation	5082821
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab	5113449
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	110-Small Fab	5021040
RBW6305G26631-3G-1	Pin	4 Ea (4 ea)	110-Small Fab	5084827
RBW6305G26631-3G-3P	Handle	4 Ea (4 ea)	110-Small Fab	5139013
RBW6305G26631-3G-5	Placard	1 Ea (1 ea)	110-Small Fab	5138298
RBW6305G26631-3G-7	Bottom Foam use in case APP-1400-E	1 Ea (1 ea)	110-Small Fab	5082824
RBW6305G26631-3G-9	Top Foam use in case APP-1400-E	1 Ea (1 ea)	110-Small Fab	5082827

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1400-E	1	11	0
110-Small Fab	97524A032	4	554	0
	RB41011	1	523	0
	RBW6305G26631-3G-1	4	4	0
	RBW6305G26631-3G-3P	4	8	0
	RBW6305G26631-3G-5	1	2	0
	RBW6305G26631-3G-7	1	4	0
	RBW6305G26631-3G-9	1	4	0

82

Part Specifications

Specifications could not be found.

Plex 12/20/18 7:24 AM dart.leclair.mathieu

DART
AEROSPACE

Container No: S139635

Part: RBW6305G26631-3G

Job No: 187905

Serial No/Batch: S139635

Revision: 2

Inspector:

Exp Date:

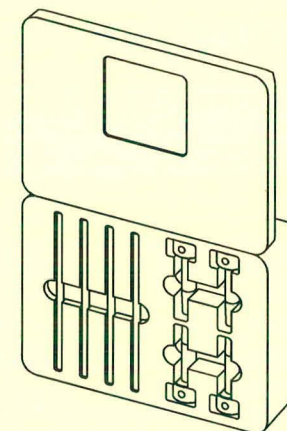
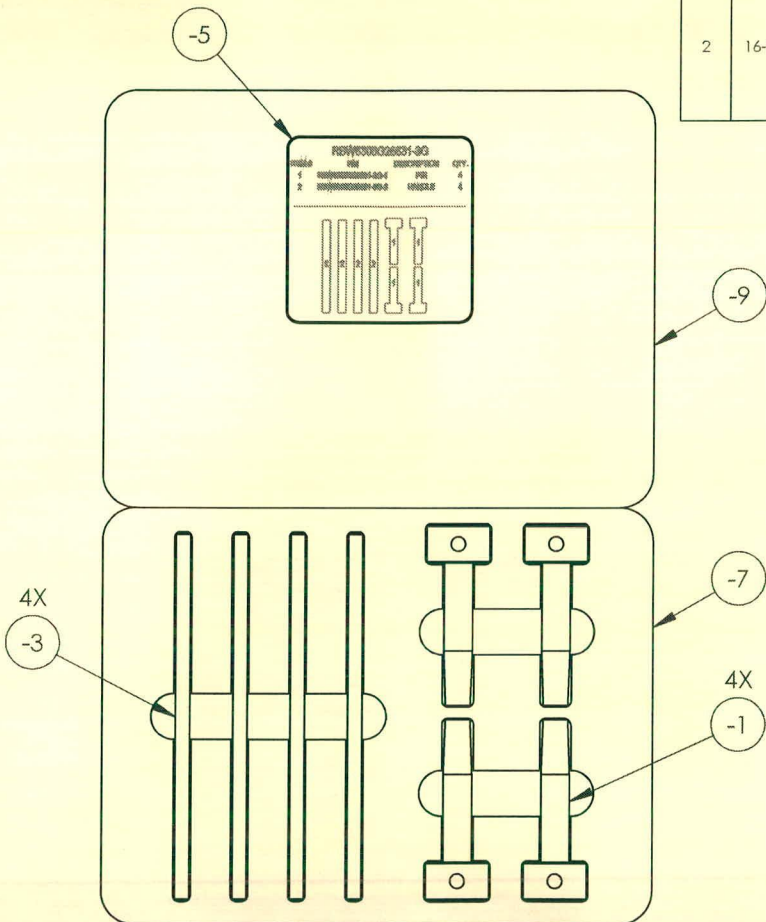
Instructions:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/20/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0156	CH'D TITLEBLOCK WAS RED BARN IS DART. -5 CH'D PART #'S ON CARD WAS RBW6305G26631-3 IS RBW6305G26631-3G-1, WAS RBW6305G26631-3 IS RBW6305G26631-3G-3.	9/19/2014	DJN	RJC
2	16-0132	-1 CH'D DIM WAS (Ø1.375) IS Ø1.38, WAS 3.935 IS 3.94, WAS (.83) IS .83, WAS Ø.313 S.F. -3 THRU ALL IS Ø.3168/.3150 THRU ALL (S.F. -3), ADDED DIM 2X .03 X 45°. -3 CH'D DIM WAS (Ø.313) IS .31 (S.F. -1), CH'D FINISH WAS BLACK ANODIZE, IS BLACK OXIDE SPEC QMSI-6.2.2. B.O. REV D, CH'D MATERIAL WAS 1018 IS 1018/1020 CR. -5, -7, -9 CH'D DWG. TO SHEET METAL TOLERANCES. -5 DELETED TEXT HT. NOTES. CH'D DIM WAS (.06) IS .06 ADDED NOTE USE PDF. -7, -9 CH'D MATERIAL & VENDOR WAS Y20 BLACK, I.R. SPECIALTIES IS ETHAFOAM 220 BLACK, (CASE SOLUTIONS). -7 DELETED DIM'S 4X .37, 4X 1.44, 4X 3.15, 4X .68, 4X .85, 4X R.72, ADDED DIM'S 6X R.50, 4X .75, 4X 45°, CH'D DIM WAS 3.95 IS 3.92, WAS .37 IS .34. -9 DELETED DIM 4X R.45, ADDED DIM'S 4X .45, 4X 45°, 1.00, CH'D DIM'S WAS 4.03 IS 4.06, WAS 1.20 IS 1.17.	11/10/2016	RJC	JAG



NOTE:
REF. AGUSTA T/N: 3G6305G26631.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	4	PIN	BRASS		2
			-3	4	HANDLE	1018/1020 CR	(MCMASTER-CARR #8920K265) MODIFIED	3
			-5	1	PLACARD	PLASTIC		4
		B/O	-7	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	3.92 X 9.08 X 11.98 (CASE SOLUTIONS)	5
		B/O	-9	1	TOP FOAM	ETHAFOAM 220, BLACK	1.17 X 9.08 X 11.98 (CASE SOLUTIONS)	6
		B/O	-11	1	CASE	PLASTIC, BLACK	PELICAN #APP-1400-E	N/S
		B/O		1	PLACARD	ALUMINUM	RB41011	N/S

DART AEROSPACE	
TITLE MGB ALIGNMENT PINS	
DWG NO. RBW6305G26631-3G	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
DRAWN BY: MARPET	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW139
SCALE 1:4	DATE 5/30/2013
SHEET 1 OF 6	

